
In-Depth Inspection Report for

City of Ocala

Ocala, FL



Windstream EWT 35' x 146'-6"
200,000 Gallons Steel Elevated

Constructed Year: 2002

Inspection Date: 9/14/20

Person Completing Report: Z.R.

Supervisor: Z.R.

Team: Alpha

Engineer: R.N.



Scope of Work:

Our dive / inspection team has taken this structure under full evaluation (internally & externally) to prepared an "In Depth" visual inspection (NDT) of the referenced tank and its fixtures. The evaluation taken on the construction of this tank, complies with all related ANSI/AWWA codes. All NDT (non-destructive testing) have been performed up to code, in order to identify the structural integrity as well as the coating condition of this structure. All operable plumbing components have been inspected and evaluated within this report. All evaluations done, where performed in accordance with American Water Works Association (AWWA), NACE, SSPC, ASNT, ACI and AWS standards under the guidance of OSHA, DEP, and EPA regulations. Utilizing the necessary and proper procedures, the tank has been left internal in sanitary condition. Elements found prior to the inspection, as well as details of the inspection itself, have been documented within this report.

Summary of the Inspection:

Exterior Inspection

1. Easy access to tank w/ locked and secured perimeter
2. Unlocked access hatch & vandal guard (detachable lower section of ladder)
3. Overflow screen damaged / voids noted on discharge w/ insect nest inside penetration
4. Minor hairline cracking & pop-outs noted in concretes foundation w/ corrosion on seams
5. Minor to moderate signs of chalking & staining noted throughout all extremities
6. Access hatch on roof entryway into tank is partially obstructed by antenna mount railing
7. Minor signs of coating failure / corrosion present near seams & welds below bowl

Interior Inspection

1. Isolated areas of corrosion in roof determined from exterior welds (antenna mounts)
2. Moderate checking & cracking / d-lam noted throughout protective coating on walls
3. Moderate to heavy small blistering / sediment staining present throughout walls
4. Rating consistent throughout floor & lower extremities (moderate sediment accumulation)
5. Wet riser multi-functions as outlet & drain plumbing components
6. Tank equipped w/ high-fill inlet plumbing component penetrating through wet riser
7. Tank equipped w/ two interior access ladders (roof & wet riser access ladders)

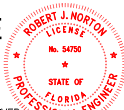
Recommendations:

1. Routine Inspect every 3-5 years per AWWA recommendations & FAC Rule 62-555.350
2. Perform interior clean to remove all accumulated sediments throughout tanks floor
3. Rehabilitate / blast & re-coat, interior protective coating throughout all extremities of tank
4. Replace damaged screen on exterior overflow discharge & install gasket on roof access hatch
5. Pressure wash exterior surfaces to remove mildew staining / touch-up coating failure as needed

Engineer Seal:

Robert J. Norton PE
FL Reg. No. 54750

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Digitally signed by Robert
Norton

Date: 2020.09.23 09:16:16 -04'00'

Key

Excellent – Like new, no repairs needed
Good – Cosmetic problems, repair if client wants
Fair – Minor problems, repairs needed
Poor – Major problems, fix now



Tank Evaluation

Tank Security

- Is the tank in a secured, gated area? Y N
- Are the access gates locked? Y N
- Is the tank equipped with a vandal guard on the access ladder(s)? Y N N/A
- Is the vandal guard locked? Y N N/A
- Are all of the access hatches locked? Y N
- Are all of the vents/discharge openings properly covered? Y N
- Does the tank exterior show any signs of trespass? Y N
- Is the area surrounding the tank well lit? Y N
- Are there any additional security features? Y N

Description: Detachable lower section of access ladder (functions in lieu of vandal guard)

Additional Notes: None noted

Tank Condition

- Does the tank appear to be structurally sound? Y N
- Are there any unprotected openings in the tank (breaches, leaks, daylight, etc.) Y N
- Is there any protective coating found throughout the exterior of the tank? Y N Intact? Y N N/A
- Is there any protective coating found throughout the interior of the tank? Y N Intact? Y N N/A

Description: Exterior: Protective coating overall is in good condition (minor discrepancies noted)

Interior: Protective coating overall is in fair condition (signs of coating failure throughout walls & extremities)

Tank Cleaning

Sediment depth during inspection: 1" - 3" Sediment type: Iron / Manganese

List any objects found inside the tank during cleaning that may have introduced contamination:

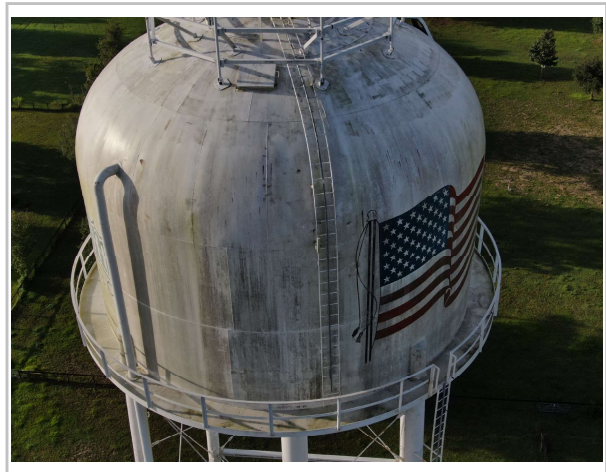
None noted

Additional Pictures

Construction plaque



Ext. aerial overall



Exterior Inspection Report

Wall Panel Condition

Wall / Coating Condition:

- Dents? Y N
- Holes? Y N
- Signs of Leaking Y N
- Oxidation: Extensive: < 1%
- D-lamination: N/A
- Staining: Minor
- Blistering: N/A
- Cracking: N/A
- Chalking: Moderate
- Checking: Moderate
- Pinholes: Moderate
- Saggs and Runs: Minor

Type: Mildew / Corrosive
 Type: None
 Type: None

Seams/Welds Condition: Good

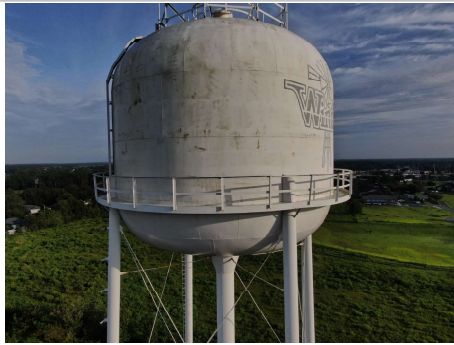
Corrosion:

- None/NA
- Uniform Surface Corrosion: Few Isolated: < 0.3%
- Concentrated Cell Corrosion: Few Isolated: < 0.1%
- Rust Noduling/Pitting: N/A
- Galvanic: N/A
- De-alloying: N/A
- Intergranular: N/A
- Stress Corrosion Cracking: N/A
- Erosion Corrosion: N/A

Depth: N/A

Overall Condition: Good

- Additional Notes:**
- Consistent ratings throughout
 - Minor to moderate mildew staining present
 - Signs of coating failure noted throughout
 - Minor unlocalized corrosion present
 - Corrosive staining isolated where coating has failed
 - Moderate checking & pinholing noted in coating



Access Ladder Condition

Ladder Type: Steel welded

- OSHA Adherence? Y N
- Vandal Guard Present? Y N
- Locked? Y N N/A
- Safety Climb Type: Notched-rail
- OSHA Adherence? Y N

Coating Condition:

- Oxidation: To Extent of 3%
- D-lamination: Extensive: < 1%
- Staining: Minor
- Blistering: N/A
- Cracking: Minor
- Chalking: Minor
- Checking: Minor
- Pinholes: Minor
- Saggs and Runs: N/A

Type: Corrosive / Mildew
 Type: None
 Type: Coating failure

Seams/Welds Condition: Good

Corrosion:

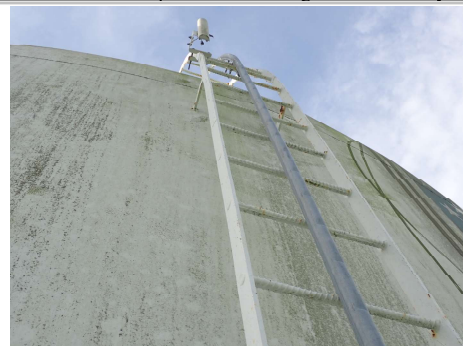
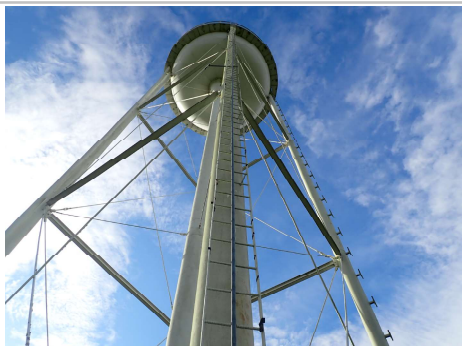
- None/NA
- Uniform Surface Corrosion: Extensive: < 1%
- Concentrated Cell Corrosion: Few Isolated: < 0.3%
- Rust Noduling/Pitting: N/A
- Galvanic: N/A
- De-alloying: N/A
- Intergranular: N/A
- Stress Corrosion Cracking: N/A
- Erosion Corrosion: N/A

Depth: N/A

Standoff Supports Condition: Good

Overall Condition: Good

- Additional Notes:**
- Consistent ratings throughout both ladders
 - Minor signs of coating failure present
 - Rating consistent throughout balcony & handrails
 - Corrosive / mildew staining throughout (minor)
 - Unlocalized minor d-lamination present
 - No protective coating noted on safety climb



Foundation Exposed? Y N
 Foundation Coated? Y N

Concrete Condition:

- De-lamination: Minor
- Deterioration: N/A
- Pop-outs: Minor
- Voids: N/A
- Unevenness: N/A
- Cracking: Minor Type: Hairline
- Growth: Minor Type: Organic
- Staining: Minor Type: Mildew / Corrosive
- Exposed Aggregate: N/A
- Exposed Reinforcement: N/A
- Spalling: N/A

Seams/Welds Condition: Good to Fair

Anchor Bolts Present? Y N
 Anchor Bolts Loose? Y N N/A

Corrosion on Anchor Bolts:

- None/NA
- Uniform Surface Corrosion: Extensive: < 1%
- Concentrated Cell Corrosion: Few Isolated: < 0.3% Depth: N/A
- Rust Noduling/Pitting: N/A
- Galvanic: N/A
- De-alloying: N/A
- Intergranular: N/A
- Stress Corrosion Cracking: N/A
- Erosion Corrosion: N/A

Overall Condition: Good

Additional Notes: - Each leg equipped w/ concrete foundation
 - Ratings consistent throughout all foundations
 - Corrosion isolated on hardware & seams
 - Minor signs of coating failure present



Float Level Indicator Condition

Pulley Condition: N/A
 Attached Properly? Y N

Cable Condition: N/A
 Attached Properly? Y N
 Overall Hardware Condition: N/A

Hardware Corrosion:

- None/NA
- Uniform Surface Corrosion: N/A
- Concentrated Cell Corrosion: N/A
- Rust Noduling/Pitting: N/A Depth: N/A
- Galvanic: N/A
- De-alloying: N/A
- Intergranular: N/A
- Stress Corrosion Cracking: N/A
- Erosion Corrosion: N/A

Overall Marker Condition: N/A
 Attached & Accurate? Y N

Marker Corrosion:

- None/NA
- Uniform Surface Corrosion: N/A
- Concentrated Cell Corrosion: N/A
- Rust Noduling/Pitting: N/A Depth: N/A
- Galvanic: N/A
- De-alloying: N/A
- Intergranular: N/A
- Stress Corrosion Cracking: N/A
- Erosion Corrosion: N/A

Overall Condition: N/A

Additional Notes: * None noted *

N/A



Roof Type: Domed
 Dents/Low Spots? Y N
 Holes? Y N
 Signs of Day Light? Y N

Coating Condition:

- Oxidation: To Extent of 3% Type: Mildew / Corrosive
- D-lamination: Few Isolated: < 0.1% Type: None
- Staining: Moderate Type: Coating failure
- Blistering: N/A
- Cracking: Minor
- Chalking: Moderate
- Checking: Moderate
- Pinholes: Minor
- Saggs and Runs: Moderate

Seams/Welds Condition: Good

Corrosion:

- None/NA
 - Uniform Surface Corrosion: Extensive: < 1%
 - Concentrated Cell Corrosion: Few Isolated: < 0.1% Depth: N/A
 - Rust Noduling/Pitting: N/A
 - Galvanic: N/A
 - De-alloying: N/A
 - Intergranular: N/A
 - Stress Corrosion Cracking: N/A
 - Erosion Corrosion: N/A
- Cathodic Protection Plates Present? Y N
 Sealed Edges: Y N N/A
 Loose Plates? Y N N/A
 Missing Plates? Y N N/A

Overall Condition: Good

- Additional Notes:**
- Equipped w/ hand-rails & antenna mounts
 - Ratings consistent throughout
 - Minor to moderate organic growth throughout
 - Unlocalized corrosion noted throughout



Vent Condition

Vent Type:

Downturn: Y N N/A

Vent cap condition: Good

Is the vent covered with screening? Y N

Type: Fine mesh

Vent screen condition: Good

Are all openings sealed? Y N N/A

Coating Condition:

- Oxidation: To Extent of 10% Type: Mildew / Corrosive
- D-lamination: Extensive: < 1% Type: None
- Staining: Minor Type: Coating failure
- Blistering: N/A
- Cracking: Minor
- Chalking: Minor
- Checking: Minor
- Pinholes: Minor
- Saggs and Runs: N/A

Corrosion:

- None/NA
- Uniform Surface Corrosion: To Extent of 3%
- Concentrated Cell Corrosion: Few Isolated: < 0.3% Depth: N/A
- Rust Noduling/Pitting: N/A
- Galvanic: N/A
- De-alloying: Extensive: < 1%
- Intergranular: N/A
- Stress Corrosion Cracking: N/A
- Erosion Corrosion: N/A

Seams/Welds Condition: Good

Overall Condition: Good to Fair

- Additional Notes:**
- Consistent ratings throughout
 - Moderate organic growth present
 - Signs of coating failure noted throughout
 - Minor checking / pinholing present in coating
 - Corrosion unlocalized throughout



Hatch Type: Square
 Hatch Size: Approx. 36" x 36"
 Riser Height: Approx. 3"
 Hatch Locked? Y N
 Hinge Condition: Good
 Gasket Present & Intact? Y N
 Does hatch have shoe box lid? Y N
 Dents/Low Spots/ Holes? Y N
 Signs of Day Light? Y N
Coating Condition:
 Oxidation: To Extent of 3%
 D-lamination: Few Isolated: < 0.3%
 Staining: Minor Type: Mildew / Corrosive
 Blistering: N/A Type: None
 Cracking: Minor Type: Coating failure
 Chalking: N/A
 Checking: Minor
 Pinholes: Moderate
 Sags and Runs: Minor

Corrosion:
 None/NA
 Uniform Surface Corrosion: Extensive: < 1%
 Concentrated Cell Corrosion: Few Isolated: < 0.1%
 Rust Noduling/Pitting: N/A Depth: N/A
 Galvanic: N/A
 De-alloying: Extensive: < 1%
 Intergranular: N/A
 Stress Corrosion Cracking: N/A
 Erosion Corrosion: N/A
Seams/Welds Condition: Good
 Insects, Dirt or Debris Present Under Hatch? Y N
 Any irregularities or structural deficiencies? Y N
 Description: N/A
Overall Condition: Good
Additional Notes: - Partially obstructed by antenna railing
 - Consistent ratings throughout
 - Minor organic growth isolated on hatch lid
 - No gasket present on hatch lid
 - Corrosion localized on seams & underneath lid



Manway Condition

Coating Condition:
 Oxidation: To Extent of 3%
 D-lamination: N/A
 Staining: Minor Type: Mildew / Corrosive
 Blistering: N/A Type: None
 Cracking: N/A Type: None
 Chalking: Minor
 Checking: N/A
 Pinholes: Minor
 Sags and Runs: Minor
 Davit Arm Condition: N/A
 Gasket Condition: Excellent to Good
Seam/Welds Condition: Excellent to Good

Corrosion:
 None/NA
 Uniform Surface Corrosion: Minute: < 0.03%
 Concentrated Cell Corrosion: Extensive: < 1%
 Rust Noduling/Pitting: N/A Depth: N/A
 Galvanic: N/A
 De-alloying: N/A
 Intergranular: N/A
 Stress Corrosion Cracking: N/A
 Erosion Corrosion: N/A
Overall Condition: Good
Additional Notes: - Equipped w/ two(2) manways (equivalent ratings)
 - Minor signs of coating failure throughout
 - Corrosion mainly localized on hardware
 - Minor sags & runs / chalking present throughout



Overflow Structure Condition

Coating Condition:

- Oxidation: To Extent of 10%
- D-lamination: Few Isolated: < 0.3%
- Staining: Moderate Type: Mildew / Corrosive
- Blistering: N/A Type: None
- Cracking: Minor Type: Coating failure
- Chalking: N/A
- Checking: Minor
- Pinholes: Minor
- Saggs and Runs: Minor

Corrosion:

- None/NA
- Uniform Surface Corrosion: To Extent of 3%
- Concentrated Cell Corrosion: Few Isolated: < 0.3%
- Rust Noduling/Pitting: N/A Depth: N/A
- Galvanic: N/A
- De-alloying: Few Isolated: < 0.1%
- Intergranular: N/A
- Stress Corrosion Cracking: N/A
- Erosion Corrosion: N/A

Seams/Welds Condition: Good

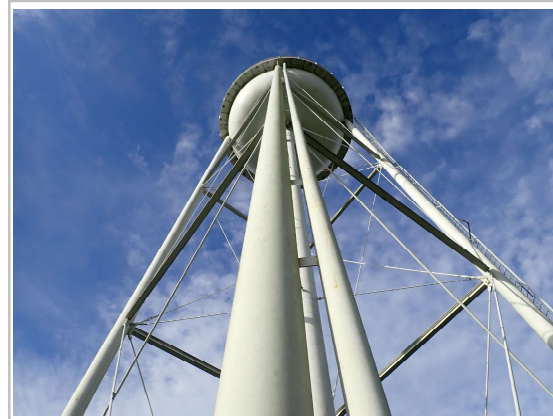
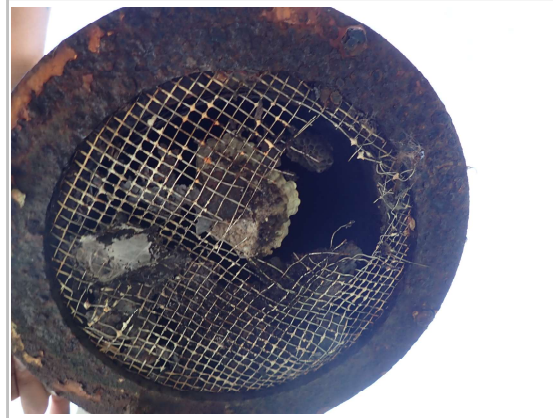
Stand Off Supports Condition: Good

Discharge Opening:

- End Cap Sealed Properly? Y N N/A
- Duckbill Valve Sealed Properly? Y N N/A
- Flapper Valve Sealed Properly? Y N N/A
- Screen 24 Mesh? Y N If no, size: Medium mesh
- Directly Connected to Sewer or Storm Drain? Y N
- Any Obstructions of Water Flow? Y N
- Height Above Ground for Discharge: Approx. 2'
- Is Discharge Spot Adequate? Y N

Overall Condition: Good to Fair

- Additional Notes:**
- Overflow pipe penetrates through upper tank wall
 - Equipped w/ splash-pad at ground level discharge
 - Screen damaged at discharge opening
 - Insects present in piping due to voids in screen
 - Localized corrosion present at discharge penetration
 - Signs of coating failure noted throughout



Interior Inspection Report

Roof Condition

Coating Condition:

- Oxidation: To Extent of 10%
- D-lamination: N/A
- Staining: Minor
- Blistering: N/A
- Cracking: N/A
- Chalking: N/A
- Checking: N/A
- Pinholes: N/A
- Saggs and Runs: N/A

Type: Corrosive
 Type: None
 Type: None

Seams/Welds Condition: Good to Fair

Any irregularities or structural deficiencies? Y N

Description: None

Corrosion:

- None/NA
- Uniform Surface Corrosion: Extensive: < 1%
- Concentrated Cell Corrosion: To Extent of 3%
- Rust Noduling/Pitting: N/A
- Galvanic: N/A
- De-alloying: Few Isolated: < 0.3%
- Intergranular: N/A
- Stress Corrosion Cracking: N/A
- Erosion Corrosion: N/A

Depth: N/A

Overall Condition: Good

- Additional Notes:**
- Minimal discrepancies to be noted
 - Minute signs of coating failure present
 - Corrosion isolated on seams / exterior welds / vent (isolated corrosion determined from ext. welds)
 - Minor corrosive staining noted throughout



Ladder Condition

Ladder Location: 12:00

Safety Climb Type: Notched rail

Coating Condition:

- Oxidation: To Extent of 10%
- D-lamination: Few Isolated: < 0.3%
- Staining: Minor
- Blistering: N/A
- Cracking: Minor
- Chalking: Minor
- Checking: N/A
- Pinholes: N/A
- Saggs and Runs: N/A

Type: Corrosive / Sediment
 Type: None
 Type: Coating failure

Seams/Welds Condition: N/A

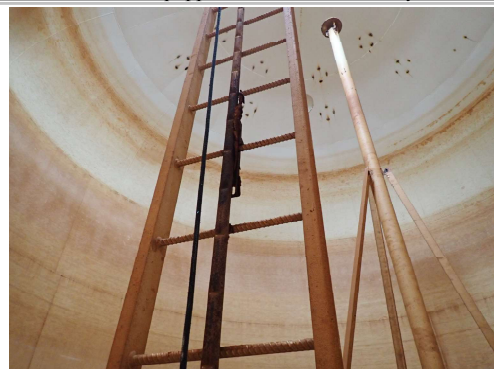
Corrosion:

- None/NA
- Uniform Surface Corrosion: To Extent of 3%
- Concentrated Cell Corrosion: Extensive: < 1%
- Rust Noduling/Pitting: N/A
- Galvanic: N/A
- De-alloying: Minute: < 0.03%
- Intergranular: N/A
- Stress Corrosion Cracking: N/A
- Erosion Corrosion: N/A

Depth: N/A

Overall Condition: N/A

- Additional Notes:**
- Consistent ratings throughout (both ladders)
 - Wet riser equipped w/ secondary int. access ladder
 - Corrosion isolated on hardware & failed coating
 - Equipped w/ notched rail safety climb



Floor Condition

Coating Condition:

- Oxidation: Minute: < 0.03%
- D-lamination: N/A
- Staining: Minor Type: Sediment / Corrosive
- Blistering: N/A Type: None
- Cracking: Minor Type: Coating failure
- Chalking: Minor
- Checking: Minor
- Pinholes: Moderate
- Saggs and Runs: Minor

Any identified signs of leaking? Y N

Seams/Welds Condition: Good

Sediment depth: 1" - 3"

Any irregularities or structural deficiencies? Y N

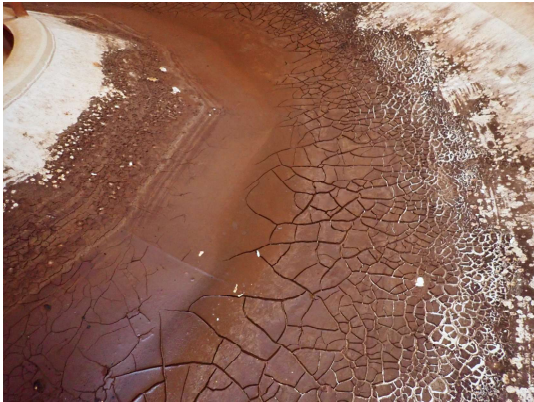
Description: None

Corrosion:

- None/NA
- Uniform Surface Corrosion: Minute: < 0.03%
- Concentrated Cell Corrosion: N/A
- Rust Noduling/Pitting: None, or < 0.01% Depth: N/A
- Galvanic: N/A
- De-alloying: N/A
- Intergranular: N/A
- Stress Corrosion Cracking: N/A
- Erosion Corrosion: N/A

Overall Condition: Good

Additional Notes: * Unable to fully evaluate due to sediment *
 - Rating consistent throughout
 - Heavy sediment accumulation & staining present
 - Moderate signs of coating failure throughout
 - Corrosion noted in areas w/ coating failure present



Drain Condition

Drain Location: N/A
 Drain Obstructed Y N N/A

Coating Condition:

- Oxidation: N/A
- D-lamination: N/A
- Staining: N/A Type: None
- Blistering: N/A Type: None
- Cracking: N/A Type: None
- Chalking: N/A
- Checking: N/A
- Pinholes: N/A
- Saggs and Runs: N/A

Seams/Welds Condition: N/A

Corrosion:

- None/NA
- Uniform Surface Corrosion: N/A
- Concentrated Cell Corrosion: N/A
- Rust Noduling/Pitting: N/A Depth: N/A
- Galvanic: N/A
- De-alloying: N/A
- Intergranular: N/A
- Stress Corrosion Cracking: N/A
- Erosion Corrosion: N/A

Overall Condition: N/A

Additional Notes: * None noted *
 - Outlet / wet-riser functions as drain

N/A



Coating Condition:

- Oxidation: To Extent of 3%
- D-lamination: To Extent of 3%
- Staining: Moderate Type: Sediment / Waterline
- Blistering: Moderate Type: Micro
- Cracking: Moderate Type: Coating failure
- Chalking: Minor
- Checking: Moderate
- Pinholes: N/A
- Saggs and Runs: Moderate

Seams/Welds Condition: Good to Fair

Is biofilm present? Y N

Any irregularities or structural deficiencies? Y N

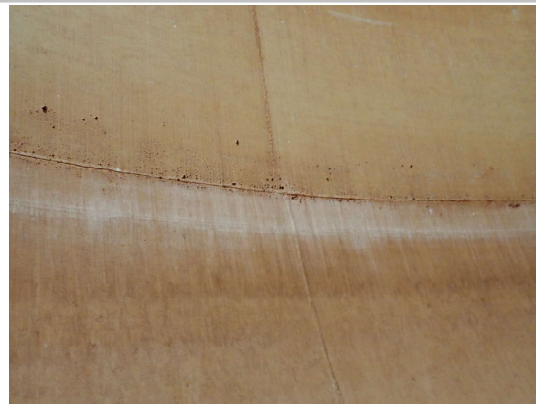
Description: None

Corrosion:

- None/NA
- Uniform Surface Corrosion: To Extent of 3%
- Concentrated Cell Corrosion: Extensive: < 1%
- Rust Noduling/Pitting: Few Isolated: < 0.3% Depth: 1/32"
- Galvanic: N/A
- De-alloying: N/A
- Intergranular: N/A
- Stress Corrosion Cracking: N/A
- Erosion Corrosion: N/A

Overall Condition: Good to Fair

- Additional Notes:**
- Consistent ratings throughout
 - Moderate to heavy sediment staining noted
 - Unlocalized coating failure present throughout
 - Moderate to heavy blistering noted in coating
 - D-lamination present in areas w/ heavy blisters
 - Corrosion localized in areas w/ coating failure



Float Level Indicator Condition

Float Location: N/A

Float Condition: N/A

Float Sealed? Y N

Guidelines Condition: N/A

Attached Properly? Y N

Cable Condition: N/A

Attached Properly? Y N

Hardware Condition: N/A

Coating Condition: N/A

Corrosion:

- None/NA
- Uniform Surface Corrosion: N/A
- Concentrated Cell Corrosion: N/A
- Rust Noduling/Pitting: N/A Depth: N/A
- Galvanic: N/A
- De-alloying: N/A
- Intergranular: N/A
- Stress Corrosion Cracking: N/A
- Erosion Corrosion: N/A

Overall Condition: N/A

Additional Notes: * None noted *

N/A



Inlet Condition

Common Inlet/Outlet? Y N

Location: Center

Trash Rack Present? Y N

Coating Condition:

Oxidation: To Extent of 3%

D-lamination: N/A

Staining: Heavy

Blistering: Minor

Cracking: Minor

Chalking: N/A

Checking: Minor

Pinholes: N/A

Sags and Runs: Minor

Type: Sediment / Corrosive

Type: Small

Type: Coating failure

Seams/Welds Condition: Good

Corrosion:

None/NA

Uniform Surface Corrosion: Extensive: < 1%

Concentrated Cell Corrosion: Few Isolated: < 0.1%

Rust Noduling/Pitting: N/A

Depth: N/A

Galvanic: N/A

De-alloying: N/A

Intergranular: N/A

Stress Corrosion Cracking: N/A

Erosion Corrosion: N/A

Overall Condition: Good

Additional Notes: - High-fill inlet pipe penetrates into wet riser
 - Equipped w/ three(3) stand-off supports
 - Minor corrosion/unlocalized throughout
 - Minor blistering / coating failure noted



Outlet Condition

Location: Center floor

Trash Rack Present? Y N N/A

Coating Condition:

Oxidation: To Extent of 3%

D-lamination: To Extent of 3%

Staining: Moderate

Blistering: Minor

Cracking: N/A

Chalking: Minor

Checking: N/A

Pinholes: N/A

Sags and Runs: Minor

Type: Sediment / Corrosive

Type: Micro

Type: None

Seams/Welds Condition: Good to Fair

Corrosion:

None/NA

Uniform Surface Corrosion: To Extent of 3%

Concentrated Cell Corrosion: To Extent of 3%

Rust Noduling/Pitting: Few Isolated: < 0.1%

Depth: N/A

Galvanic: N/A

De-alloying: N/A

Intergranular: N/A

Stress Corrosion Cracking: N/A

Erosion Corrosion: N/A

Overall Condition: Good

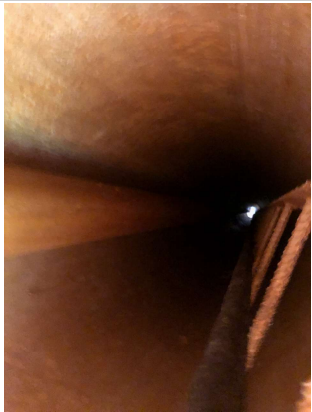
Additional Notes: - Wet riser functions as outlet & drain
 - Penetrates through center floor
 - Equipped w/ access ladder
 - See riser pipe below for additional ratings



Riser Pipe Condition

Dry or Wet Riser? Dry Wet N/A
 Penetration Inspected? Y N N/A
Coating Condition:
 Oxidation: To Extent of 10%
 D-lamination: Extensive: < 1%
 Staining: Heavy Type: Sediment / Corrosive
 Blistering: Minor Type: Small
 Cracking: Minor Type: Coating failure
 Chalking: N/A
 Checking: Minor
 Pinholes: N/A
 Sags and Runs: N/A
Seams/Welds Condition: Good
 Any irregularities or structural deficiencies? Y N
 Description: N/A

Corrosion:
 None/NA
 Uniform Surface Corrosion: To Extent of 3%
 Concentrated Cell Corrosion: To Extent of 3%
 Rust Noduling/Pitting: None, or < 0.01% Depth: N/A
 Galvanic: N/A
 De-alloying: N/A
 Intergranular: N/A
 Stress Corrosion Cracking: N/A
 Erosion Corrosion: N/A
Overall Condition: Good
Additional Notes: - Equipped w/ secondary internal access ladder
 - Ratings consistent throughout penetration
 - Corrosion localized on ladder & safety climb
 - Heavy sediment staining / minor corrosive staining



Overflow Condition

Overflow Location: 1:30
Coating Condition:
 Oxidation: To Extent of 3%
 D-lamination: N/A
 Staining: Minor Type: Sediment / Corrosive
 Blistering: N/A Type: None
 Cracking: Minor Type: Coating failure
 Chalking: N/A
 Checking: Minor
 Pinholes: N/A
 Sags and Runs: Moderate
Seams/Welds Condition: Good
 Is anything blocking the flow? Y N
 Description: N/A

Corrosion:
 None/NA
 Uniform Surface Corrosion: Extensive: < 1%
 Concentrated Cell Corrosion: Minute: < 0.03%
 Rust Noduling/Pitting: N/A Depth: N/A
 Galvanic: N/A
 De-alloying: N/A
 Intergranular: N/A
 Stress Corrosion Cracking: N/A
 Erosion Corrosion: N/A
Overall Condition: Good
Additional Notes: - Minimal discrepancies to be noted
 - Pipe penetrates through upper wall of tank
 - Signs of coating failure on upper extremities
 - Minute signs of isolated corrosion noted
 - Minor sediment / corrosive staining present



Manway Location: *Base of wet riser*

Coating Condition:

- Oxidation: To Extent of 3%
- D-lamination: Few Isolated: < 0.1%
- Staining: Heavy Type: Sediment / Corrosive
- Blistering: N/A Type: None
- Cracking: N/A Type: None
- Chalking: Minor
- Checking: Minor
- Pinholes: N/A
- Saggs and Runs: Minor

Seal: Bolted Pressurized N/A

Gasket Condition: Good

Seam/Welds Condition: Good

Corrosion:

- None/NA
- Uniform Surface Corrosion: Extensive: < 1%
- Concentrated Cell Corrosion: Minute: < 0.03% Depth: N/A
- Rust Noduling/Pitting: N/A
- Galvanic: N/A
- De-alloying: None, or < 0.01%
- Intergranular: N/A
- Stress Corrosion Cracking: N/A
- Erosion Corrosion: N/A

Overall Condition: Good

Additional Notes: - Equipped w/ two(2) manways (roof & wet riser)
 - Both share similar / consistent ratings
 - Minor corrosion & corrosive staining present
 - Sediment staining isolated on wet riser manway

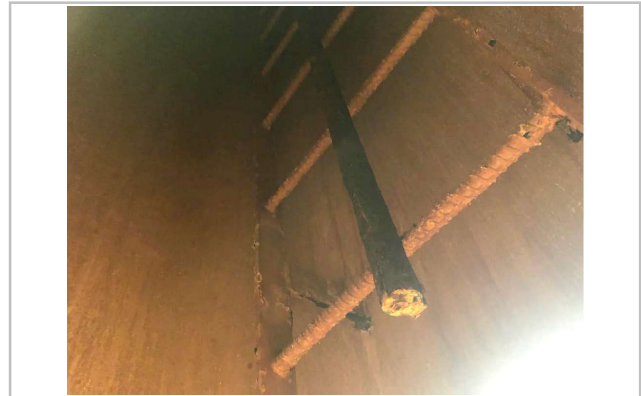


Additional Pictures

Interior base of wet riser / outlet



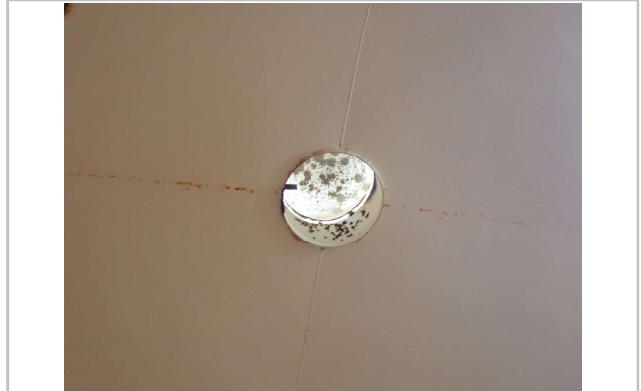
Wet riser (secondary) int. ladder



Internal walls (corrosion / d-lamination)



Interior center vent / roof



Tank Layout

